Amendments to the Claims

1. (Currently amended) A process for preparing aromatic compounds ferrocene, bisindenylferrocene or ruthenocene having a structural element of the formula I in the aromatic hydrocarbon ring,

where

M is -Li, -MgX₃, $(C_1-C_{18}-alkyl)_3Sn$ -, -ZnX₃ or -B(O-C₁-C₄-alkyl)₂,

 X_1 and X_2 are each, independently of one another, O or N and C-bonded hydrocarbon or heterohydrocarbon radicals are bound to the free bonds of the O or N atoms, the group -C=C- together with carbon atoms forms a hydrocarbon aromatic and X_3 is Cl, Br or I,

characterized in that an aromatic compound ferrocene, bisindenylferrocene or ruthenocene having a structural element of the formula II in the aromatic ring,

where X_1 and X_2 are as defined above and the group -C=C- together with carbon atoms forms a hydrocarbon aromatic,

is reacted with at least equivalent amounts of alkyllithium, a magnesium Grignard compound or an aliphatic Li sec-amide or X₃Mg sec-amide, and, to prepare compounds of the formula I in which M is -MgX₃, (C₁-C₁₈-alkyl)₃Sn-, -ZnX₃ or -B(O-C₁-C₄-alkyl)₂, a lithium compound of the formula Ia,

is reacted with at least equivalent amounts of $Mg(X_3)_2$, $Zn(X_3)_2$, $(C_1-C_{18}-alkyl)_3SnX_3$ or $B(O-C_1-C_4-alkyl)_3$.

2. (Currently amended) A compound Ferrocene, bisindenylferrocene or ruthenocene having a structural element of the formula I in the aromatic hydrocarbon ring,

where

M, X_1 and X_2 are as defined in claim 1 and the group -C=C- together with carbon atoms forms a hydrocarbon aromatic.

3. (Currently amended) The compound Ferrocene, bisindenylferrocene or ruthenocene as claimed in claim 2, characterized in that they have the compound of the formula I is a compound which has a ferrocene skeleton as aromatic compound and corresponds correspond to the formula Ib or Ic,

$$R_5$$
 R_5
 R_5

 R_5 is C_1 - C_4 -alkyl and preferably a hydrogen atom,

M is -MgCl, -MgBr and preferably Li,

M' is H, -MgCl, -MgBr or Li and

 X_1 and X_2 and also the radicals bound to free bonds of X_1 and X_2 have the meanings given in claim 1 are each, independently of one another, O or N and C-bonded hydrocarbon or heterohydrocarbon radicals are bound to the free bonds of the O or N atoms.

- 4. (Cancelled)
- 5. (Currently amended) A process for preparing aromatic compounds ferrocene, bisindenylferrocene or ruthenocene having a structural element of the formula III,

 X_1 and X_2 and also the radicals bound to free bonds have the meanings given in claim 1 and E is the radical of a reactive, electrophilic compound which is able to replace a metal bound to hydrocarbon aromatics or a bound metal group,

characterized in that

a compound ferrocene, bisindenylferrocene or ruthenocene having a structural element of the formula I,

where

M, X_1 and X_2 and the radicals bound to free bonds have the meanings given in claim 1, is reacted with at least equivalent amounts of a reactive electrophilic compound.

6. (Currently amended) A metallocene from the group consisting of ferrocene, bisindenylferrocene and ruthenocene having a structural element of the formula III in one or both cyclopentadienyl rings,

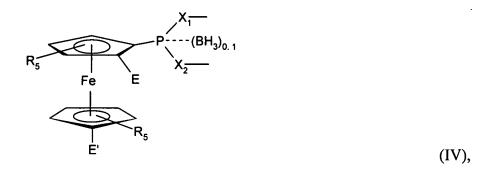
$$E \xrightarrow{P} X_{1}$$

$$(III),$$

where

E is the radical of a reactive, electrophilic compound which is able to replace a metal bound to hydrocarbon aromatics or a bound metal group, X_1 and X_2 and hydrocarbon radicals bound to the free bonds of the groups X_1 and X_2 have the meanings given in elaims 1 and 5 claim 1.

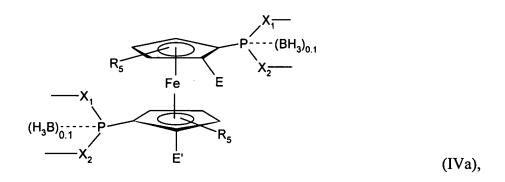
7. (Original) The metallocene as claimed in claim 6, characterized in that it corresponds to the formula IV,



where

 R_5 is C_1 - C_4 -alkyl and preferably a hydrogen atom, E' is H or independently has one of the meanings of E, and E, X_1 and X_2 and hydrocarbon radicals bound to the free bonds of the groups X_1 and X_2 have the meanings given in claim 6.

8. (Original) The metallocene as claimed in claim 6, characterized in that it corresponds to the formula Iva,



where

E' is H or independently has one of the meanings of E,

 R_5 is C_1 - C_4 -alkyl and preferably a hydrogen atom and

E, X_1 and X_2 and hydrocarbon radicals bound to the free bonds of the groups X_1 and X_2 have the meanings given in claim 6.

9. (Currently amended) A process for preparing hydrocarbon-aromatic ferrocene, bisindenylferrocene or ruthenocene diphosphines having structural elements of the formula VI in an aromatic hydrocarbon ring,

or having structural elements of the formula VIa in each cyclopentadienyl ring of a metallocene,

where

 R_{16} is a direct bond or a divalent bridging group, with the sec-phosphino in the bridging group being located in the 1, 2 or 3 position relative to the carbon atom of the aromatic ring, and

 R_{17} is a substituent which is bound via a carbon atom to the aromatic ring, which comprises the steps:

a) reaction of an aromatic compound ferrocenes, bisindenylferrocenes or ruthenocenes having structural elements of the formula II

with metalation reagents to form an aromatic compound a ferrocene, bisindenylferrocene or ruthenocene having structural elements of the formula I

where M, X_1 and X_2 and hydrocarbon radicals bound to the free bonds of the groups X_1 and X_2 have the meanings given in claim 1,

- b) reaction of the compound ferrocenes, bisindenylferrocenes or ruthenocenes having structural elements of the formula I with an electrophilic and reactive compound, wherein b1) the compound of the formula I is reacted with a sec-phosphine halide to introduce sec-phosphino,
- b2) the compound of the formula I is reacted with an electrophilic reactive compound which has a reactive group which can be replaced by sec-phosphino in the 1, 2 or 3 position and the product is subsequently reacted with a metal sec-phosphate or a secondary phosphine to introduce the group -R₁₆-sec-phosphino,
- b3) the compound of the formula I is reacted with an electrophilic organic compound which forms an α -carbon atom to introduce the group -R₁₇,
- c) any borane group present is removed from the compounds obtained in steps b1), b2) or b3) and the radicals (hetero)hydrocarbon-X₁, (hetero)hydrocarbon-X₂ or X₁- (hetero)hydrocarbon-X₂ are subsequently split off to form a -PCl₂ group or -PBr₂ group and the Cl or Br atoms are then replaced by a hydrocarbon radical by means of an organometallic compound to form the sec-phosphino group, or
- d) the radicals (hetero)hydrocarbon-X₁, (hetero)hydrocarbon-X₂ or X₁(hetero)hydrocarbon-X₂ are split off to form a -PCl₂ group or -PBr₂ group and the Cl or
 Br atoms are then replaced by a hydrocarbon radical by means of an organometallic
 compound (Grignard reagent) to form the sec-phosphino group and the borane group is
 then removed.

10. (Currently amended) The A process as claimed in claim 9 for preparing 1-(α-substituted ortho-sec-phosphinobenzyl)-2-sec-phosphinoferrocenes of the formula VII in the form of their racemates, mixtures of diastereomers or essentially pure diastereomers,

sec-phosphino Fe
$$R_{21}$$
 R_{22} R_{23} R_{23} R_{23} R_{23} R_{23} R_{23}

where

 R_{21} is hydrogen, C_1 - C_6 -alkyl, C_3 - C_8 -cycloalkyl, unsubstituted or F-, C_1 - C_6 -alkyl- or C_1 - C_6 -alkoxy-substituted phenyl or benzyl,

R₂₂ is C₁-C₄-alkoxy, C₁-C₈-acyloxy or sec-amino and

R₂₃ is hydrogen, C₁-C₄-alkyl or C₁-C₄-alkoxy,

which comprises the steps:

a) reaction of a compound of the formula VIII

$$\begin{array}{c|c}
-X_1 \\
(BH_3)_{0.1} - P & Fe \\
-X_2 & \end{array}$$
(VIII),

where

M and the group $-P(X_1-)(X_2-)----(BH_3)_{0.1}$ are as defined in claim 1, with a compound of the formula IX

$$\begin{array}{c}
R_{23} \\
\downarrow \\
C = 0
\end{array}$$

(IX),

where Y_1 is Cl, Br or I and R_{23} and R_{21} are as defined in claim 1, to form a compound of the formula X,

$$(BH_3) \xrightarrow{0.1} P Fe OH R_{23}$$

$$(X),$$

- b) C_1 - C_4 -alkylation or C_1 - C_8 -acylation of the OH group in the compound of the formula X or replacement of the acyloxy group formed by sec-amino,
- c) replacement of the halogen Y_1 in compounds of the formula X by sec-phosphino and subsequent conversion of the group $-P(X_1-)(X_2-)----(BH_3)_{0.1}$ into a sec-phosphino group, or conversion of the group $-P(X_1-)(X_2-)----(BH_3)_{0.1}$ firstly into a sec-phosphino group and subsequent replacement of the halogen Y_1 in compounds of the formula X by secphosphino,
- d) preparation of the diphosphine of the formula VII, by
- d1) removing any borane group present from a compound of the formula X, then splitting off the radicals (hetero)hydrocarbon- X_1 , (hetero)hydrocarbon- X_2 or X_1 (hetero)hydrocarbon- X_2 to form a -PCl₂ group or -PBr₂ group and then replacing the Cl or Br atoms by a hydrocarbon radical by means of an organometallic compound (Grignard reagent) to form the sec-phosphino group, or e2)-d2) splitting off the radicals (hetero)hydrocarbon- X_1 , (hetero)hydrocarbon- X_2 or X_1 (hetero)hydrocarbon- X_2 to form a -PCl₂ group or -PBr₂ group and then replacing the Cl or Br atoms by a hydrocarbon radical by means of an organometallic compound
- 11. (Currently amended) A compound of the formula XI in the form of a racemate, diastereomer or pair of diastereomers,

(Grignard reagent) to form the sec-phosphino group and then removing the borane group.

$$(BH_3)_{0.1} P Fe C R_{24}$$

$$-X_2 R_{24}$$

$$(XI),$$

the group $-P(X_1-)(X_2-)$ — $(BH_3)_{0.1}$, X_1 and X_2 are each, independently of one another, O or N and C-bonded hydrocarbon or heterohydrocarbon radicals are bound to the free bonds of the O or N atoms, R_{21} , R_{23} and Y_1 are as defined in claims 1 and 10 claim 10, or (X_1-) and (X_2-) in the group $-P(X_1-)(X_2-)$ — $-(BH_3)_{0.1}$ are Cl or Br, and R_{24} is -OH, C_1-C_4 -alkoxy, C_1-C_8 -acyloxy or sec-amino.

12. (Currently amended) The A process as claimed in claim 9 for preparing compounds of the formula XII in the form of racemates, diastereomers and pairs of diastereomers and also compounds of the formula XIII,

which comprises the steps

a) reaction of a compound of the formula XIV or XV

$$(BH_3)_{0.1} \xrightarrow{P} Fe M$$

$$-X_2 \bigoplus (XIV),$$

$$R_{23} X_2 \xrightarrow{(XV),}$$

M, R_{23} -and the group $-P(X_1-)(X_2-)$ ----(BH₃)_{0.1} are as defined in-claims 1 and 10 claim 1, with a sec-phosphine halide (chloride or bromide) to produce compounds of the formula XVI-or XVII,

$$(BH_3)_{0.1} \xrightarrow{P} Fe \text{ sec-phosphino}$$

$$-X_2 \qquad (XVI), \qquad X_1 \xrightarrow{P} P \xrightarrow{(BH_3)_{0.1}}$$

$$R_{23} \qquad X_2 \xrightarrow{(XVII)_3}$$

- b) preparation of diphosphines of the formulae XII and XIII-by
- b1) removing any borane group present from a compound of the formula XVI or XVII, then splitting off the radicals (hetero)hydrocarbon- X_1 , (hetero)hydrocarbon- X_2 or X_1 -(hetero)hydrocarbon- X_2 to form a -PCl₂ group or -PBr₂ group and then replacing the Cl or Br atoms by a hydrocarbon radical by means of an organometallic compound (Grignard reagent) to form the sec-phosphino group, or
- b2) splitting off the radicals (hetero)hydrocarbon-X₁, (hetero)hydrocarbon-X₂ or X₁-(hetero)hydrocarbon-X₂ to form a -PCl₂ group or -PBr₂ group and then replacing the Cl or Br atoms by a hydrocarbon radical by means of an organometallic compound (Grignard reagent) to form the sec-phosphino group and then removing the borane group.
- 13. (Original) A compound of the formula XVI or XVIII in the form of a racemate, diastereomer or pair of diastereomers,

where the group $-P(X_1-)(X_2-)---(BH_3)_{0.1}$ is as defined in claim 1 and Y_2 is Cl or Br.

14. (Currently amended) The A process as claimed in claim 9 for preparing compounds of the formula XIX in the form of racemates, diastereomers and pairs of diastereomers,

which comprises the steps

a) reaction of a compound of the formula XX with a compound of the formula XXI,

where

M is $-Sn(C_1-C_4-alkyl)_3$ or $-ZnX_3$, the group $-P(X_1-)(X_2-)----(BH_3)_{0.1}$ is as defined in claim 1 and Y_2 is I or Br, in the presence of a Pd catalyst to form a compound of the formula XXII

- b) preparation of diphosphines of the formula XIX by
- b1) removing any borane group present from a compound of the formula XXII, then splitting off the radicals (hetero)hydrocarbon- X_1 , (hetero)hydrocarbon- X_2 or X_1 -(hetero)hydrocarbon- X_2 to form a -PCl₂ group or -PBr₂ group and then replacing the Cl or Br atoms by a hydrocarbon radical by means of an organometallic compound (Grignard reagent) to form the sec-phosphino group, or
- b2) splitting off the radicals (hetero)hydrocarbon-X₁, (hetero)hydrocarbon-X₂ or X₁- (hetero)hydrocarbon-X₂ to form a -PCl₂ group or -PBr₂ group and then replacing the Cl or Br atoms by a hydrocarbon radical by means of an organometallic compound (Grignard reagent) to form the sec-phosphino group and then removing the borane group.
- 15. (Original) A compound of the formula XXII or XXIII in the form of a racemate, diastereomer or pair of diastereomers,

where the group $-P(X_1-)(X_2-)---(BH_3)_{0.1}$ is as defined in claim 1 and Y_2 is Cl or Br.

16. (Original) The process as claimed in claim 9 for preparing compounds of the formula XXIV in the form of racemates, diastereomers and pairs of diastereomers,

R'21 is hydrogen or C1-C6-alkyl,

 R'_{22} is C_1 - C_6 -alkyl, C_3 - C_8 -cycloalkyl, unsubstituted or F-, C_1 - C_6 -alkyl- or C_1 - C_6 -alkoxy-substituted phenyl or benzyl,

which comprises the steps

a) reaction of a compound of the formula XX,

$$\begin{array}{c|c}
 & M \\
 & P \\
 & X_1 \\
 & X_2 \\
 & (BH_3)_{0.1}
\end{array}$$
(XX),

with an aldehyde or ketone of the formula $R'_{21}R'_{22}C(O)$ to form a compound of the formula XXV,

$$R'_{22}$$
 R'_{21}
 $C-OH$
 X_{1}
 Fe
 X_{2}
 $BH_{3})_{0.1}$
 $(XXV),$

b) preparation of compounds of the formula XXVI,

by

b1) removing any borane group present from a compound of the formula XXV, then splitting off the radicals (hetero)hydrocarbon- X_1 , (hetero)hydrocarbon- X_2 or X_1 -(hetero)-

hydrocarbon-X₂ to form a -PCl₂ group or -PBr₂ group and then replacing the Cl or Br atoms by a hydrocarbon radical by means of an organometallic compound (Grignard reagent) to form the sec-phosphino group, or

- b2) splitting off the radicals (hetero)hydrocarbon-X₁, (hetero)hydrocarbon-X₂ or X₁(hetero)hydrocarbon-X₂ to form a -PCl₂ group or -PBr₂ group and then replacing the Cl
 or Br atoms by a hydrocarbon radical by means of an organometallic compound
 (Grignard reagent) to form the sec-phosphino group and then removing the borane group,
 c) acylating the compound of the formula XXVI, for example by means of a carboxylic
 anhydride, and
- d) replacing the C_1 - C_8 -acyloxy group formed by means of a secondary phosphine to give compounds of the formula XXIV.
- 17. (Currently amended) A compound of the formula XXVII or XXVIII in the form of a racemate, diastereomer or pair of diastereomers,

where R_{21} and R_{22} are as defined in claim 16, Y_2 is Cl or Br and the group $-P(X_1-)(X_2-)$ $-(BH_3)_{0.1}$ is as defined in claim 1 X_1 and X_2 are each, independently of one another, O or N and C-bonded hydrocarbon or heterohydrocarbon radicals are bound to the free bonds of the O or N atoms.

18. (Currently amended) The process as claimed in claim 9 for preparing compounds of the formula XXIX in the form of racemates, diastereomers and pairs of diastereomers,

which comprises the steps

a) reaction of a compound of the formula XX

where M is $-\text{Sn}(C_1-C_4-\text{alkyl})_3$ or $-\text{ZnX}_3$, the group $-\text{P}(X_1-)(X_2-)$ — $(BH_3)_{0.1}$ is as defined in claim 1_{-} X₁ and X₂ are each, independently of one another, O or N and C-bonded hydrocarbon or heterohydrocarbon radicals are bound to the free bonds of the O or N atoms, with 1-bromo-2-iodobenzene or 1,2-diiodobenzene in the presence of a Pd catalyst to form a compound of the formula XXX,

where Y₂ is bromine or iodine,

b) to prepare monophosphines of the formula XXXI

- b1) removing any borane group present from a compound of the formula XXX, then splitting off the radicals (hetero)hydrocarbon-X₁, (hetero)hydrocarbon-X₂ or X₁-(hetero)hydrocarbon-X₂ to form a -PCl₂ group or -PBr₂ group and then replacing the Cl or Br atoms by a hydrocarbon radical by means of an organometallic compound (Grignard reagent) to form the sec-phosphino group, or
- b2) splitting off the radicals (hetero)hydrocarbon-X₁, (hetero)hydrocarbon-X₂ or X₁(hetero)hydrocarbon-X₂ to form a -PCl₂ group or -PBr₂ group and then replacing the Cl
 or Br atoms by a hydrocarbon radical by means of an organometallic compound
 (Grignard reagent) to form the sec-phosphino group and then removing the borane group,
 and
- c) then replacing the bromine or iodine atom by a sec-phosphino group by metalation by means of a lithium alkyl (butyllithium) and subsequent reaction with a sec-phosphine halide, or
- d) to prepare compounds of the formula XXXII

sec-phosphino
$$R_{23}$$

$$P = X_1$$

$$Fe \qquad X_2$$

$$(BH_3)_{0.1}$$

$$(XXXII),$$

reacting a compound of the formula XX with ortho-sec-phosphinophenyl iodide in the presence of metal halides such as ZnBr₂ and Pd catalysts, and

- d1) removing any borane group present from a compound of the formula XXXII, then splitting off the radicals (hetero)hydrocarbon- X_1 , (hetero)hydrocarbon- X_2 or X_1 -(hetero)hydrocarbon- X_2 to form a -PCl₂ group or -PBr₂ group and then replacing the Cl or Br atoms by a hydrocarbon radical by means of an organometallic compound (Grignard reagent) to form the sec-phosphino group, or
- d2) splitting off the radicals (hetero)hydrocarbon- X_1 , (hetero)hydrocarbon- X_2 or X_1 (hetero)hydrocarbon- X_2 to form a -PCl₂ group or -PBr₂ group and then replacing the Cl

or Br atoms by a hydrocarbon radical by means of an organometallic compound (Grignard reagent) to form the sec-phosphino group and then removing the borane group.

19. (Original) A compound of the formula XXX, XXXII, XXXIII or XXXIV in the form of a racemate, diastereomer or pair of diastereomers,

where the group $-P(X_1-)(X_2-)---(BH_3)_{0.1}$ is as defined in claim 1, Y_2 is Cl or Br and R'' is hydrogen or a substituent.

20. (Currently amended) The process as claimed in claim 9 for preparing compounds of the formula XXXV in the form of racemates, diastereomers and pairs of diastereomers,

$$\begin{array}{c} & & \\$$

where

R₂₄ is a radical of the formula -CR₂₅R₂₆-Y₃ or a group R₂₈,

R₂₅ is hydrogen, C₁-C₆-alkyl, C₃-C₈-cycloalkyl, unsubstituted or F-, C₁-C₆-alkyl- or C₁-C₆-alkoxy-substituted phenyl or benzyl,

R₂₆ is C₁-C₆-alkyl, C₃-C₈-cycloalkyl, unsubstituted or F-, C₁-C₆-alkyl- or C₁-C₆-alkoxy-substituted phenyl or benzyl,

Y₃ is C₁-C₄-alkoxy, C₁-C₈-acyloxy or sec-amino and

R₂₈ is C₁-C₆-alkyl, C₃-C₈-cycloalkyl, unsubstituted or F-, C₁-C₆-alkyl- or C₁-C₆-alkoxy-substituted phenyl or benzyl,

which comprises the steps

a) reaction of a compound of the formula XXXVI

$$-X_{1} \xrightarrow{(BH_{3})_{1 \cdot 0}} X_{2} \xrightarrow{M}$$

$$\downarrow P \qquad M$$

$$X_{2} \xrightarrow{P} X_{1} \qquad (BH_{3})_{1 \cdot 0} \qquad (XXXVI)$$

where

the group $-P(X_1-)(X_2-)$ — $-(BH_3)_{0.1}$ is as defined in claim 1 X_1 and X_2 are each, independently of one another, O or N and C-bonded hydrocarbon or heterohydrocarbon radicals are bound to the free bonds of the O or N atoms, with an aldehyde or ketone or imine of the formula $CR_{25}R_{26}=Y_4$, where Y_4 is =O or $=N(C_1-C_4-alkyl)$, or with a halide $R_{28}Y_6$, where Y_6 is Cl, Br or iodine, to form compounds of the formula XXXVII

 R_{27} is the group - $CR_{25}R_{26}$ - Y_5 or R_{28} , where R_{25} and R_{26} are as defined above and Y_5 is -OH or -NH(C_1 - C_4 -alkyl), alkylating the NH group, if appropriate alkylating or acylating the OH group and, if appropriate, replacing the acyloxy group by sec-amino and b) to prepare compounds of the formula XXXV

- b1) removing any borane group present from a compound of the formula XXXVII, then splitting off the radicals (hetero)hydrocarbon- X_1 , (hetero)hydrocarbon- X_2 or X_1 -(hetero)hydrocarbon- X_2 to form a -PCl₂ group or -PBr₂ group and then replacing the Cl or Br atoms by a hydrocarbon radical by means of an organometallic compound (Grignard reagent) to form the sec-phosphino group, or
- b2) splitting off the radicals (hetero)hydrocarbon- X_1 , (hetero)hydrocarbon- X_2 or X_1 (hetero)hydrocarbon- X_2 to form a -PCl₂ group or -PBr₂ group and then replacing the Cl
 or Br atoms by a hydrocarbon radical by means of an organometallic compound
 (Grignard reagent) to form the sec-phosphino group and then removing the borane group.
- 21. (Currently amended) An intermediate in the form of a racemate, diastereomer or pair of diastereomers, in particular an intermediate of the formula XXXVII or XXXVIII,

$$-X_{1} \stackrel{|BH_{3})_{1 \cdot 0}}{\underset{F}{\vdash} R_{27}}$$

$$X_{2} \stackrel{|}{\underset{F}{\vdash} R_{27}}$$

$$X_{2} \stackrel{|}{\underset{|BH_{3})_{1 \cdot 0}}{}} (XXXVII),$$

$$Y_{2} \stackrel{|}{\underset{|}{\vdash} R_{27}}$$

where

 R_{27} and Y_2 are <u>is</u> as defined in claim 1 and the group $P(X_1-)(X_2-)$ — $(BH_3)_{0.1}$ is as defined in claim 1 20, X_1 and X_2 are each, independently of one another, O or N and C-bonded hydrocarbon or heterohydrocarbon radicals are bound to the free bonds of the O or N atoms, and Y_2 is Cl or Br.